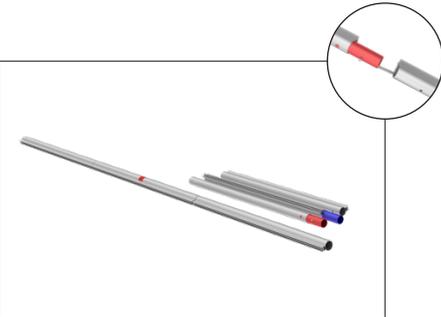


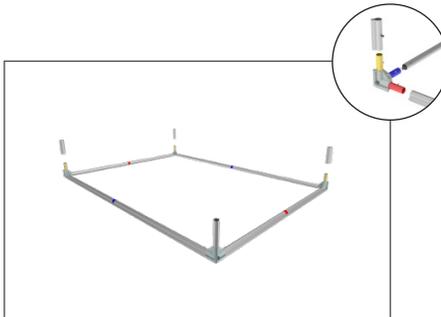
CSNR-23FS

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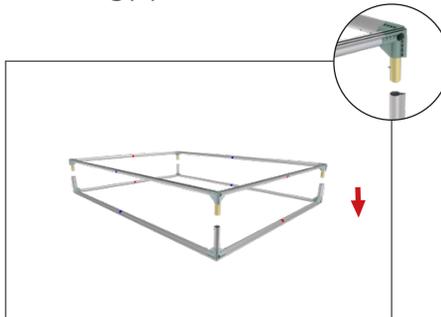
Step 1: Assemble all straight pipes with bungee cords by pushing and pulling together.



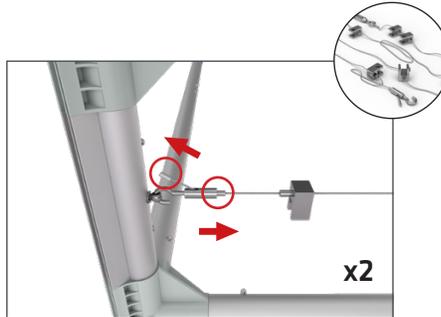
Step 2: Connect all corner sections to straight sections of the frame by matching color on pipes.



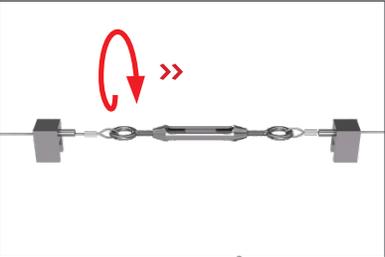
Step 3: Build two outer frames and connect top and bottom frames together in the corners with small connecting pipes.



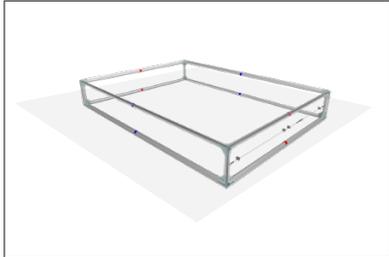
Step 4: At the top of the frame attach cable to left and right side. Tighten or loosen with hand pull.



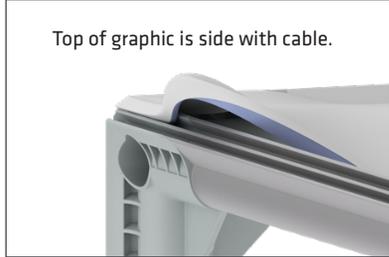
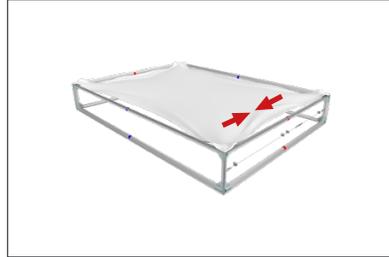
Step 5: Move to the center of cable and hand tighten remaining turn buckle to remove any remaining slack. Do not over tighten.



Step 6: Start in one corner of the frame and push the silicone edge of graphic into the inside groove. Insert for 4-6 inches in both directions. Repeat on all corners.



Step 7: Continue inserting silicone edge of graphic into the frame working towards the center of frame on each side. Do not over pull or stretch.



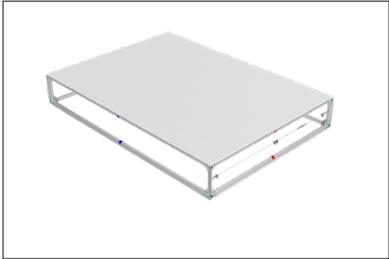
USE DROP CLOTH TO PROTECT GRAPHICS:
Unfold drop cloth and place on smooth flat surface. Install graphics on top of drop cloth to keep clean. Do not walk on plastic or graphics with dirty shoes.



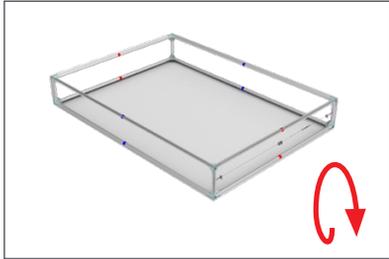
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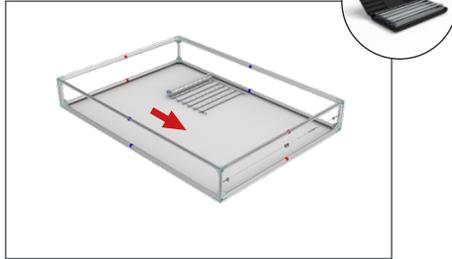
Step 8: Completed graphic frame for front side.



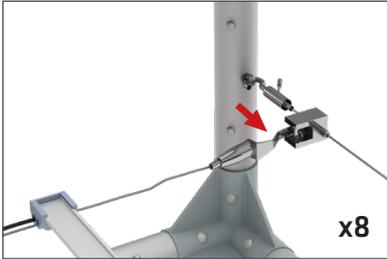
Step 9: Flip frame and graphic over. Note: make sure you are using the drop cloth and working on a smooth surface to prevent damage to your graphic.



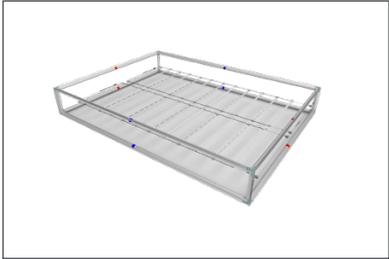
Step 10: Take out the LED Lights and **gently** unroll on the graphic with lights face down. **WARNING! Do not drag lights across ground or it could break the LED lights.**



Step 11: Attach Light Array(s) at top of frame onto wire harness clips.



Step 12: Repeat step 11 until all Light Arrays are attached. Lights Arrays do not attach to bottom of frame, but hang under their own weight in final upright position.



Step 13: Repeat Steps 6 and 7 to attach printed graphic for double-sided display or light block panel for single-sided display.



Step 14: Front and back graphic complete.

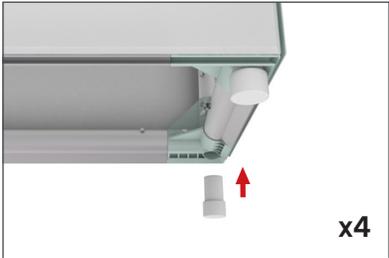


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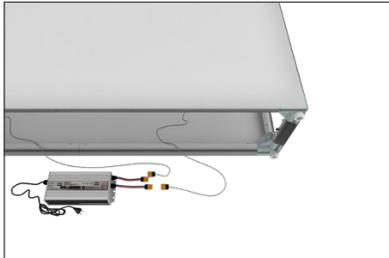
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Step 16: Insert feet into 4 corners of the frame base.



Step 17: Attach two LED Light Arrays to one power supply. Stand display into upright position over top of power supply with power cord showing.



Step 18: With display in upright position, insert silicone edge of graphic into groove of frame. Start at opposite corners first, then work your way around entire edge.



Step 19: Move display into position and plug power cords into outlet to illuminate display.

