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#### Components list



90 degree corner brackets



Straight in-line plates



Extension bar



TFS frame length



Support beam



4-way post



Foot



Roll nut



Roll nut & screw

Before you begin constructing your stand ensure you have a clear floor area to work in that is larger than the overall size of your stand. It is recommended that you build your tension fabric display with it laying flat on the floor.



**Step 1**: Connect the aluminium lengths together at the mitred corners and slide the 90 degree corner brackets into the mitred ends. Line up the mitred corners and secure the corner brackets in place by tightening the grub screws with a 3mm allen key A corner bracket needs to go into the frame on both sides of the framework.







Please note that each corner bracket consists of two plates, one blank and the other fitted with grub screw. The blank plate goes underneath the plate with grub screws.

**Step 2**: If your frame is going to have feet insert the required number of rolls nuts (a minium of two roll nuts is needed for each foot) into the outside channel of the framework, that is going to form the bottom side of your stand. The curve side of the roll nut should be facing inwards with the flat side visible through the channel. In step 4 you will connect the feet onto the stand by screwing through the feet and into the roll nut.

Connect the aluminium lengths together at the square ends using the straight in-line brackets. Secure the brackets in place by tightening grub screws with a 3mm allen key. A straight in-line bracket needs to go into the frame on both sides of the framework.

Please note that straight in-line bracket consist of two plates, one blank and the other fitted with grub screw. The blank plate goes underneath the plate with grub screws.





**Step 3**: Connect the support beam lengths together using two extension bars by sliding them into the channel on either side of the support beam. Secure the extension bar in place by tightening grub screws with a 3mm allen key.

Slot the constructed support beam inside the main frame connecting it to the frame using the profile connectors (these are already secured in each end of the support beam). Using an allen key secure the support beam to the frame.

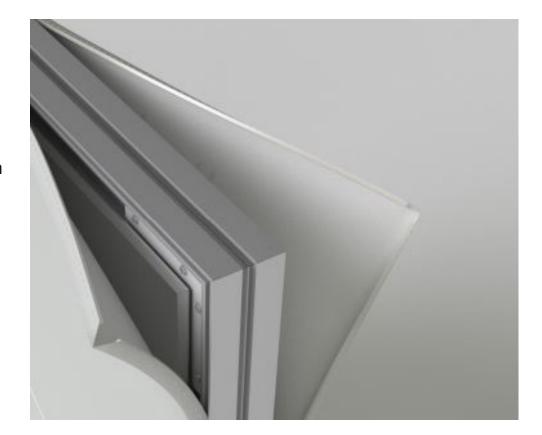




**Step 4**: If you are using feet connect the feet by inserting the screw into the pre-drilled holes on the feet, lining-up the roll nuts with the feet holes and using the screw and allen key to secure the feet onto the frame. Once the feet are secured lift the framework up into a standing position.

**Step 5**: Insert your fabric graphic into the channel by folding over the silicon edge and slotting it securely into the channel. It is recommended that youinsert all four corners first and then work your way in from the outside pushing the silicon edged graphic in all the way around the frame.

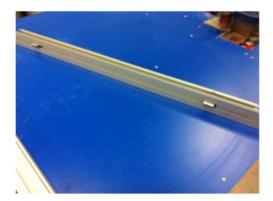
Repeat on the back for a double sided stand..



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# Connecting one display to another or to a post





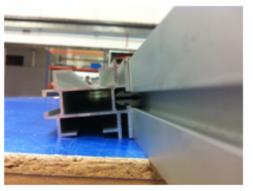


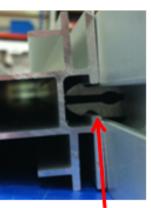




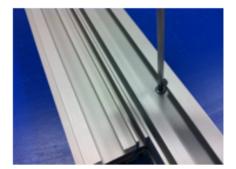
1off Upright will be fitted with 2off locks as shown above







1off plain upright to be pushed against upright with locks until lock engages behind opposing channel shoulder





Once locks are engaged into opposing channels, tighten grub screws